

HX801

Global Resins Limited

Part Number:

Version No: 3.9.201.131

Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Initial Date: 10/09/2024

Revision Date: 11/03/2026

Print Date: 11/03/2026

S.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	HX801
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine
Other means of identification	Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
Uses advised against	No specific uses advised against are identified.

1.3. Details of the manufacturer or importer of the safety data sheet

Manufacturer/Supplier	Global Resins Limited
Address	Unit 7 Park Lane Industrial Estate Wiltshire SN13 9LG United Kingdom
Telephone	+441249715566
Fax	N/A
Website	www.globalresins.co.uk
Email	office@globalresins.co.uk

1.4. Emergency telephone number

Association / Organisation	Global Resins Limited
Emergency telephone number(s)	+441249715566
Other emergency telephone number(s)	Not Available

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H314 - Skin Corrosion/Irritation Category 1B, H317 - Sensitisation (Skin) Category 1, H318 - Serious Eye Damage/Eye Irritation Category 1, H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H341 - Germ Cell Mutagenicity Category 2, H350i - Carcinogenicity Category 1A, H360F - Reproductive Toxicity Category 1B, H373 - Specific Target Organ Toxicity - Repeated Exposure Category 2, H411 - Hazardous to the Aquatic Environment Long-Term Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

2.2. Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

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H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H350i	May cause cancer by inhalation.
H360F	May damage fertility.
H373	May cause damage to organs through prolonged or repeated exposure. (Skin) (Dermal)
H411	Toxic to aquatic life with long lasting effects.

Supplementary statement(s)

EUH019	May form explosive peroxides.
EUH205	Contains epoxy constituents. May produce an allergic reaction.

Precautionary statement(s) Prevention

P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P363	Wash contaminated clothing before reuse.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Material contains Filler, glycidyl neodecanoate, N-aminoethylpiperazine, benzyl alcohol.

2.3. Other hazards

Inhalation may produce health damage*.

Cumulative effects may result following exposure*.

Eye contact may produce serious damage*.

Possible respiratory sensitizer*.

*LIMITED EVIDENCE

bisphenol A	Listed in the European Chemicals Agency (ECHA) Candidate List of Substances of Very High Concern for Authorisation
bisphenol A	Listed in the Europe Regulation (EC) No 1907/2006 - Annex XVII (Restrictions may apply)
bisphenol A	Determined to have endocrine-disrupting properties according to Europe Regulation (EU) 528/2012, Europe Regulation (EU) 2017/2100, and Europe Regulation (EU) 2018/605.

This substance/mixture does not meet the criteria for classification as Persistent, Bioaccumulative, and Toxic (PBT) in accordance with Annex XIII, Commission Delegated Regulation (EU) 2017/2100, and Commission Regulation (EU) 2018/605.

This substance/mixture does not meet the criteria for classification as very Persistent and very Bioaccumulative (vPvB) in accordance with Annex XIII, Commission Delegated Regulation (EU) 2017/2100, and Commission Regulation (EU) 2018/605.

This substance/mixture does not meet the criteria for classification as Persistent, Mobile and Toxic (PMT) in accordance with Commission Delegated Regulation (EU) 2023/707.

This substance/mixture does not meet the criteria for classification as very Persistent and very Mobile (vPvM) in accordance with Commission Delegated Regulation (EU) 2023/707.

No further product hazard information.

SECTION 3 Composition / information on ingredients

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3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
Not Available	23-39	Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	Not Applicable	Not Applicable	Not Available
1. Not Available 2.Not Available 3.Not Available 4.Not Available	18-33	Filler	Carcinogenicity Category 1A, Specific Target Organ Toxicity - Repeated Exposure Category 2; H350i, H373 ^[1]	SCL: Not Available Acute M factor: Not Applicable Chronic M factor: Not Applicable	Not Available
1. Not Available 2.Not Available 3.Not Available 4.Not Available	<1	Pigment	Non hazardous ^[2]	SCL: Not Available Acute M factor: Not Applicable Chronic M factor: Not Applicable	Not Available
1. 140-31-8 2.205-411-0 3.612-105-00-4 4.Not Available	1-12	<u>N-aminoethylpiperazine</u>	Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Sensitisation (Skin) Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 3; H302, H312, H314, H317, H412 ^[2]	SCL: Not Available Acute M factor: Not Applicable Chronic M factor: Not Applicable	Not Available
1. 100-51-6 2.202-859-9 3.603-057-00-5 4.None	<5	<u>benzyl alcohol</u>	Acute Toxicity (Oral) Category 4, Acute Toxicity (Inhalation) Category 4; H302, H332 ^[2]	oral: ATE = 1 200 mg/kg bw Acute M factor: Not Applicable Chronic M factor: Not Applicable	Not Available
1. 80-05-7 2.201-245-8 3.604-030-00-0 4.Not Available	<5	<u>bisphenol A</u> <u>[e]</u> *	Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Reproductive Toxicity Category 1B, Hazardous to the Aquatic Environment Acute Hazard Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 1, Endocrine Disruption for Human Health Category 1, Endocrine Disruption for the Environment Category 1; H317, H318, H335, H360F, H400, H410, EUH380, EUH430 ^[2]	M = 1 M = 10 Acute M factor: 1 Chronic M factor: 1	Not Available
1. Not Available 2.Not Available 3.Not Available 4.Not Available	<5	Pigment	Carcinogenicity Category 2; H351 ^[1]	SCL: Not Available Acute M factor: Not Applicable Chronic M factor: Not Applicable	Not Available
1. 26761-45-5 2.247-979-2 3.Not Available 4.Not Available	13-27	<u>glycidyl neodecanoate</u>	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Germ Cell Mutagenicity Category 2, Carcinogenicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 1, Hazardous to the Aquatic Environment Long-Term Hazard Category 2; H315, H317, H319, H335, H341, H351, H372, H411, EUH019, EUH205 ^[1]	SCL: Not Available Acute M factor: Not Applicable Chronic M factor: Not Applicable	Not Available

Legend: 1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn

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from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

5.1. Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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5.3. Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ carbon dioxide (CO2) aldehydes metal oxides ▶ other pyrolysis products typical of burning organic material. WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	<p>Environmental hazard - contain spillage.</p> <p>Small spills should be covered with inorganic absorbents and disposed of properly. Organic absorbents have been known to ignite when contaminated with amines in closed containers. Certain cellulosic materials used for spill cleanup such as wood chips or sawdust have shown reactivity with ethyleneamines and should be avoided. Ethyleneamine leaks will frequently be identified by the odor (ammoniacal) or</p>
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	<p>by the formation of a white, solid, waxy substance (amine carbamates). Inorganic absorbents or water may be used to clean up the amine waste.</p> <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal.
Major Spills	<p>Environmental hazard - contain spillage. Minor hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Control personal contact with the substance, by using protective equipment as required. ▶ Prevent spillage from entering drains or water ways. ▶ Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite and place in appropriate containers for disposal. ▶ Wash area and prevent runoff into drains or waterways. ▶ If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling	<p>The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example. Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.</p> <ul style="list-style-type: none"> ▶ A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date. ▶ The person or laboratory receiving the chemical should record a receipt date on the bottle. The individual opening the container should add an opening date. ▶ Unopened containers received from the supplier should be safe to store for 18 months. ▶ Opened containers should not be stored for more than 12 months. ▶ Avoid skin contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Avoid contact with moisture. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	<p>for bulk storages:</p> <ul style="list-style-type: none"> ▶ If slight coloration of the ethyleneamine is acceptable, storage tanks may be made of carbon steel or black iron, provided they are free of rust and mill scale. However, if the amine is stored in such tanks, color may develop due to iron contamination. If iron contamination cannot be tolerated, tanks constructed of types 304 or 316 stainless steel should be used. (Note: Because they are quickly corroded by amines, do not use copper, copper alloys, brass, or bronze in tanks or lines.) ▶ This product should be stored under a dry inert gas blanket, such as nitrogen, to minimize contamination resulting from contact with air and water ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. ▶ Glass container is suitable for laboratory quantities
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents <p>Epoxides:</p> <ul style="list-style-type: none"> ▶ are highly reactive with acids, bases, and oxidising and reducing agents. ▶ react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals. ▶ may polymerise in the presence of peroxides or heat - polymerisation may be violent ▶ may react, possibly violently, with water in the presence of acids and other catalysts. <p>N-aminoethylpiperazine:</p> <ul style="list-style-type: none"> ▶ is a strong base in aqueous solutions ▶ is incompatible with strong oxidisers, organic anhydrides, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam solution, epichlorohydrin, ethylene dichloride, isocyanates, ketones, glycols, nitrates, organic halides, phenols, vinyl acetate ▶ decomposes exothermically with maleic anhydride ▶ may increase the explosive sensitivity of nitromethane ▶ attacks aluminium, copper, magnesium, nickel, zinc, or their alloys, and galvanised steel ▶ Avoid strong acids, bases. ▶ The unhindered oxygen atom found on cyclic ethers such as the epoxides, oxetanes, furans, dioxanes and pyrans, carries two unshared pairs of electrons - a structure which favors the formation of coordination complexes and the solvation of cations. ▶ Cyclic ethers are used as important solvents, as chemical intermediate and as monomers for ring-opening polymerization.

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	<p>► They are unstable at room temperature due to possibility of peroxide formation; stabiliser is sometimes needed for storage and transportation. NOTE: Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe</p>
Hazard categories in accordance with Regulation (EC) No 2012/18/EU (Seveso III)	E2: Hazardous to the Aquatic Environment in Category Chronic 2
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	E2 Lower- / Upper-tier requirements: 200 / 500

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
N-aminoethylpiperazine	<p>Dermal 3.33 mg/kg bw/day (Systemic, Chronic) Inhalation 10.6 mg/m³ (Systemic, Chronic) Inhalation 0.015 mg/m³ (Local, Chronic) Inhalation 10.6 mg/m³ (Systemic, Acute) Inhalation 0.08 mg/m³ (Local, Acute)</p>	<p>0.058 mg/L (Water (Fresh)) 0.58 mg/L (Water - Intermittent release) 0.006 mg/L (Water (Marine)) 215 mg/kg sediment dw (Sediment (Fresh Water)) 21.5 mg/kg sediment dw (Sediment (Marine)) 1 mg/kg soil dw (Soil) 250 mg/L (STP)</p>
benzyl alcohol	<p>Dermal 8 mg/kg bw/day (Systemic, Chronic) Inhalation 22 mg/m³ (Systemic, Chronic) Dermal 40 mg/kg bw/day (Systemic, Acute) Inhalation 110 mg/m³ (Systemic, Acute) <i>Dermal 4 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 5.4 mg/m³ (Systemic, Chronic) *</i> <i>Oral 4 mg/kg bw/day (Systemic, Chronic) *</i> <i>Dermal 20 mg/kg bw/day (Systemic, Acute) *</i> <i>Inhalation 27 mg/m³ (Systemic, Acute) *</i> <i>Oral 20 mg/kg bw/day (Systemic, Acute) *</i></p>	Not Available
bisphenol A	<p>Dermal 0.066 mg/kg bw/day (Systemic, Chronic) Inhalation 2 mg/m³ (Systemic, Chronic) Inhalation 2 mg/m³ (Local, Chronic) Dermal 0.066 mg/kg bw/day (Systemic, Acute) Inhalation 2 mg/m³ (Systemic, Acute) Inhalation 2 mg/m³ (Local, Acute) <i>Dermal 0.024 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 1 mg/m³ (Systemic, Chronic) *</i> <i>Oral 0.053 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 1 mg/m³ (Local, Chronic) *</i> <i>Dermal 0.024 mg/kg bw/day (Systemic, Acute) *</i> <i>Inhalation 1 mg/m³ (Systemic, Acute) *</i> <i>Oral 0.053 mg/kg bw/day (Systemic, Acute) *</i> <i>Inhalation 1 mg/m³ (Local, Acute) *</i></p>	<p>0.023 mg/L (Water (Fresh)) 0.011 mg/L (Water - Intermittent release) 0.019 mg/L (Water (Marine)) 1.2 mg/kg sediment dw (Sediment (Fresh Water)) 0.24 mg/kg sediment dw (Sediment (Marine)) 3.7 mg/kg soil dw (Soil) 320 mg/L (STP)</p>
glycidyl neodecanoate	<p>Dermal 4.2 mg/kg bw/day (Systemic, Chronic) Inhalation 5.88 mg/m³ (Systemic, Chronic) <i>Dermal 2.5 mg/kg bw/day (Systemic, Chronic) *</i> <i>Inhalation 4 mg/m³ (Systemic, Chronic) *</i> <i>Oral 2.5 mg/kg bw/day (Systemic, Chronic) *</i></p>	<p>0.001 mg/L (Water (Fresh)) 0.012 mg/L (Water - Intermittent release) 0.00012 mg/L (Water (Marine)) 0.012 mg/kg sediment dw (Sediment (Fresh Water)) 0.002 mg/kg sediment dw (Sediment (Marine)) 50 mg/L (STP)</p>

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs).	bisphenol A	Bisphenol A	2 mg/m3	Not Available	Not Available	Not Available

8.2. Exposure controls

8.2.1. Appropriate engineering controls	<p>Enclosed local exhaust ventilation is required at points of dust, fume or vapour generation. HEPA terminated local exhaust ventilation should be considered at point of generation of dust, fumes or vapours. Barrier protection or laminar flow cabinets should be considered for laboratory scale handling. A fume hood or vented balance enclosure is recommended for weighing/ transferring quantities exceeding 500 mg. When handling quantities up to 500 gram in either a standard laboratory with general dilution ventilation (e.g. 6-12 air changes per hour) is preferred. Quantities up to 1 kilogram may require a designated laboratory using fume hood, biological safety cabinet, or approved vented enclosures. Quantities exceeding 1 kilogram should be handled in a designated laboratory or containment laboratory using appropriate barrier/ containment technology. Manufacturing and pilot plant operations require barrier/ containment and direct coupling technologies. Barrier/ containment technology and direct coupling (totally enclosed processes that create a barrier between the equipment and the room) typically use double or split butterfly valves and hybrid unidirectional airflow/ local exhaust ventilation solutions (e.g. powder containment booths). Glove bags, isolator glove box systems are optional. HEPA filtration of exhaust from dry product handling areas is required. Fume-hoods and other open-face containment devices are acceptable when face velocities of at least 1 m/s (200 feet/minute) are achieved. Partitions, barriers, and other partial containment technologies are required to prevent migration of the material to uncontrolled areas. For non-routine emergencies maximum local and general exhaust are necessary. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p>		
	<table border="1"> <tr> <td>Type of Contaminant:</td> <td>Air Speed:</td> </tr> </table>	Type of Contaminant:	Air Speed:
Type of Contaminant:	Air Speed:		

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solvent, vapours, etc. evaporating from tank (in still air)	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2.5 m/s (200-500 f/min.) for extraction of gases discharged 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

The need for respiratory protection should also be assessed where incidental or accidental exposure is anticipated: Dependent on levels of contamination, PAPR, full face air purifying devices with P2 or P3 filters or air supplied respirators should be evaluated.

The following protective devices are recommended where exposures exceed the recommended exposure control guidelines by factors of:

10; high efficiency particulate (HEPA) filters or cartridges

10-25; loose-fitting (Tyvek or helmet type) HEPA powered-air purifying respirator.

25-50; a full face-piece negative pressure respirator with HEPA filters

50-100; tight-fitting, full face-piece HEPA PAPR

100-1000; a hood-shroud HEPA PAPR or full face-piece supplied air respirator operated in pressure demand or other positive pressure mode.

8.2.2. Individual protection measures, such as personal protective equipment



Eye and face protection

When handling very small quantities of the material eye protection may not be required.

For laboratory, larger scale or bulk handling or where regular exposure in an occupational setting occurs:

- ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- ▶ Face shield. Full face shield may be required for supplementary but never for primary protection of eyes.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

Skin protection

See Hand protection below

Hands/feet protection

- ▶ When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

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Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- ▶ Rubber gloves (nitrile or low-protein, powder-free latex, latex/ nitrile). Employees allergic to latex gloves should use nitrile gloves in preference.
- ▶ Double gloving should be considered.
- ▶ PVC gloves.
- ▶ Change gloves frequently and when contaminated, punctured or torn.
- ▶ Wash hands immediately after removing gloves.
- ▶ Protective shoe covers. [AS/NZS 2210]
- ▶ Head covering.

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

The performance, based on breakthrough times, of:

- Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
 - Butyl Rubber ranges from excellent to good
 - Nitrile Butyl Rubber (NBR) from excellent to fair.
 - Neoprene from excellent to fair
 - Polyvinyl (PVC) from excellent to poor
- As defined in ASTM F-739-96
- Excellent breakthrough time > 480 min
 - Good breakthrough time > 20 min
 - Fair breakthrough time < 20 min
 - Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

- **DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin).**
- **DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.**

Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times

Body protection

See Other protection below

Other protection

- ▶ For quantities up to 500 grams a laboratory coat may be suitable.
- ▶ For quantities up to 1 kilogram a disposable laboratory coat or coverall of low permeability is recommended. Coveralls should be buttoned at collar and cuffs.
- ▶ For quantities over 1 kilogram and manufacturing operations, wear disposable coverall of low permeability and disposable shoe covers.
- ▶ For manufacturing operations, air-supplied full body suits may be required for the provision of advanced respiratory protection.
- ▶ Eye wash unit.
- ▶ Ensure there is ready access to an emergency shower.
- ▶ For Emergencies: Vinyl suit

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:
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Material	CPI
BUTYL	A
VITON	C

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Ansell Glove Selection

Glove — In order of recommendation
TouchNTuff® 92-500
TouchNTuff® 92-605
TouchNTuff® 92-600
TouchNTuff® 93-250
TouchNTuff® 93-700
AlphaTec® Solvex® 37-185
AlphaTec® 38-612
AlphaTec® 58-008
AlphaTec® 58-530B
AlphaTec® 58-530W

The suggested gloves for use should be confirmed with the glove supplier.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Black		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on toxicological effects

a) Acute Toxicity	Based on available data, the classification criteria are not met.
b) Skin Irritation/Corrosion	There is sufficient evidence to classify this material as skin corrosive or irritating.
c) Serious Eye Damage/Irritation	There is sufficient evidence to classify this material as eye damaging or irritating
d) Respiratory or Skin sensitisation	There is sufficient evidence to classify this material as sensitising to skin or the respiratory system
e) Mutagenicity	There is sufficient evidence to classify this material as mutagenic
f) Carcinogenicity	There is sufficient evidence to classify this material as carcinogenic
g) Reproductivity	There is sufficient evidence to classify this material as toxic to reproductivity
h) STOT - Single Exposure	There is sufficient evidence to classify this material as toxic to specific organs through single exposure
i) STOT - Repeated Exposure	There is sufficient evidence to classify this material as toxic to specific organs through repeated exposure
j) Aspiration Hazard	Based on available data, the classification criteria are not met.

Inhaled	<p>Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing 'amine asthma'.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by inhalation' nor has it been designated as 'irritating to the respiratory system'. This is because of the lack of corroborating animal or human evidence.</p> <p>Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual. Effects on lungs are significantly enhanced in the presence of respirable particles.</p>
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<p>Ingestion</p>	<p>The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Amines without benzene rings when swallowed are absorbed throughout the gut. Corrosive action may cause damage throughout the gastrointestinal tract.</p> <p>Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucous.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p>																
<p>Skin Contact</p>	<p>The material can produce chemical burns following direct contact with the skin. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> <p>Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>This material can cause inflammation of the skin on contact in some persons.</p>																
<p>Eye</p>	<p>The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.</p> <p>Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in 'halos' around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.</p>																
<p>Chronic</p>	<p>Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Cyclic ethers can cause cancers, especially of the liver.</p> <p>The epoxide group is an alkylating agent and thus destroys nucleotides within the cell. This may cause cancer.</p> <p>For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions.</p> <p>Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing.</p> <p>Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.</p> <p>Chronic dust inhalation of kaolin, can cause kaolinosis from kaolin deposition in the lungs causing distinct lung markings, abnormal inflation of air sacs, and chronic lung diseases (nodular pneumoconiosis). This condition is made worse by long duration of occupational exposure and pre-existing chest infection. Pre-employment screening is recommended.</p> <p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Overexposure to the breathable dust may cause coughing, wheezing, difficulty in breathing and impaired lung function. Chronic symptoms may include decreased vital lung capacity and chest infections. Repeated exposures in the workplace to high levels of fine-divided dusts may produce a condition known as pneumoconiosis, which is the lodgement of any inhaled dusts in the lung, irrespective of the effect. This is particularly true when a significant number of particles less than 0.5 microns (1/50000 inch) are present. Lung shadows are seen in the X-ray. Symptoms of pneumoconiosis may include a progressive dry cough, shortness of breath on exertion, increased chest expansion, weakness and weight loss. As the disease progresses, the cough produces stringy phlegm, vital capacity decreases further, and shortness of breath becomes more severe. Other signs or symptoms include changed breath sounds, reduced oxygen uptake during exercise, emphysema and rarely, pneumothorax (air in the lung cavity).</p> <p>Removing workers from the possibility of further exposure to dust generally stops the progress of lung abnormalities. When there is high potential for worker exposure, examinations at regular period with emphasis on lung function should be performed.</p> <p>Inhaling dust over an extended number of years may cause pneumoconiosis, which is the accumulation of dusts in the lungs and the subsequent tissue reaction. This may or may not be reversible.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p>																
<p>HX801</p>	<table border="1"> <thead> <tr> <th data-bbox="384 1384 938 1413">TOXICITY</th> <th data-bbox="938 1384 1497 1413">IRRITATION</th> </tr> </thead> <tbody> <tr> <td data-bbox="384 1413 938 1442">Not Available</td> <td data-bbox="938 1413 1497 1442">Not Available</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Not Available	Not Available												
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<p>N-aminoethylpiperazine</p>	<table border="1"> <thead> <tr> <th data-bbox="384 1485 831 1514">TOXICITY</th> <th data-bbox="831 1485 1497 1514">IRRITATION</th> </tr> </thead> <tbody> <tr> <td data-bbox="384 1514 831 1565">Dermal (rabbit) LD50: 880 mg/kg^[2]</td> <td data-bbox="831 1514 1497 1565">Eye (Rodent - rabbit): 20mg/24H - Moderate</td> </tr> <tr> <td data-bbox="384 1565 831 1617">Oral (Rat) LD50: 2410 mg/kg^[2]</td> <td data-bbox="831 1565 1497 1617">Eye: adverse effect observed (irreversible damage)^[1]</td> </tr> <tr> <td data-bbox="384 1617 831 1668"></td> <td data-bbox="831 1617 1497 1668">Skin (Rodent - rabbit): 100ug/24H</td> </tr> <tr> <td data-bbox="384 1668 831 1720"></td> <td data-bbox="831 1668 1497 1720">Skin (Rodent - rabbit): 5mg/24H - Severe</td> </tr> <tr> <td data-bbox="384 1720 831 1771"></td> <td data-bbox="831 1720 1497 1771">Skin: adverse effect observed (corrosive)^[1]</td> </tr> <tr> <td data-bbox="384 1771 831 1823"></td> <td data-bbox="831 1771 1497 1823">Skin: adverse effect observed (irritating)^[1]</td> </tr> </tbody> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: 880 mg/kg ^[2]	Eye (Rodent - rabbit): 20mg/24H - Moderate	Oral (Rat) LD50: 2410 mg/kg ^[2]	Eye: adverse effect observed (irreversible damage) ^[1]		Skin (Rodent - rabbit): 100ug/24H		Skin (Rodent - rabbit): 5mg/24H - Severe		Skin: adverse effect observed (corrosive) ^[1]		Skin: adverse effect observed (irritating) ^[1]		
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bisphenol A	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 3000 mg/kg ^[2]	Eye (Rodent - rabbit): 250ug/24H - Severe
	Oral (Rat) LD50: 1200 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
		Skin (Rodent - rabbit): 10%/2D(intermittent)
		Skin (Rodent - rabbit): 250mg - Mild
		Skin (Rodent - rabbit): 500mg/24H - Mild
		Skin: adverse effect observed (irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
glycidyl neodecanoate	TOXICITY	IRRITATION
	dermal (rat) LD50: >4 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (Rat) LC50: >0.25 mg/l4h ^[2]	Skin (Rodent - rabbit): 0.5mL - Moderate
	Oral (Rat) LD50: >10 mg/kg ^[2]	Skin: no adverse effect observed (not irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

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N-AMINOETHYLPIPERAZINE	<p>for piperazine:</p> <p>Exposure to piperazine and its salts has clearly been demonstrated to cause asthma in occupational settings. No NOAEL can be estimated for respiratory sensitisation (asthma).</p> <p>Although the LD50 levels indicate a relatively low level of oral acute toxicity (LD50 1-5 g/kg bw), signs of neurotoxicity may appear in humans after exposure to lower doses. Based on exposure levels of up to 3.4 mg/kg/day piperazine base and a LOAEL of 110 mg/kg, there is no concern for acute toxicity</p> <p>In pigs, piperazine is readily absorbed from the gastrointestinal tract, and the major part of the resorbed compound is excreted as unchanged piperazine during the first 48 hours. The principal route of excretion of piperazine and its metabolites is via urine, with a minor fraction recovered from faeces (16%). In humans the kinetics of the uptake and excretion of piperazine and its metabolites with urine appear to be roughly similar to that in the pig, and the nature and extent of conversion to metabolites has not been determined.</p> <p>Piperazine has demonstrated a low acute toxicity (LD50 = 1-5 g/kg bw) by the oral, dermal, and subcutaneous route of administration to rodents, whereas adequate inhalation toxicity data have not been found. However, there are findings of EEG (electroencephalogram) changes in 37% of 89 children administered 90-130 mg/kg piperazine (two doses during one day), corroborated by a proposed GABA (gamma-aminobutyric acid) receptor agonism exerted by piperazine. Since clinical symptoms of neurotoxicity may occur after exposure to higher doses, a LOAEL of 110 mg/kg piperazine base for acute neurotoxicity in humans after acute exposure is proposed.</p> <p>Piperazine, as concentrated aqueous solution, has strongly irritating properties with regard to skin, and should be regarded as corrosive with respect to the eye. Exposure to piperazine and its salts has been demonstrated to cause allergic dermatitis as well as respiratory sensitisation in humans. As shown by the LLNA, piperazine has a sensitising potential in animals. Although piperazine is clearly sensitising, no NOAEL can be set for this effect from the present database.</p> <p>A NOAEL of 25 mg/kg/day of piperazine for liver toxicity in the beagle dog has been chosen after repeated exposure. A LOAEL of 30 mg/kg/day of piperazine for neurotoxicity is proposed based on documentation of (rare cases) of neurotoxicity from human clinical practice. Neurotoxicity also appears in other species (e.g., rabbits, dogs, cats, tigers, and horses), but not in rodents.</p>

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	<p>For reproductive effects of piperazine, there is a NOAEL of 125 mg/kg/day for effects on fertility, i.e., reduced pregnancy index, decreased number of implantation sites, and decreased litter sizes in rats. The teratogenic properties have been investigated in rats and rabbits in adequate studies. In rabbit, such effects may be elicited at a dose level that is also toxic to the dam. The LOAEL is 94 mg/kg/day, and the NOAEL 42 mg/kg/day piperazine base (maternal and embryotoxic). In the rat study, there were decreases in body weight of both dams and offspring at the top dose (2,100 mg/kg/day piperazine base), but there were no signs of any malformations.</p> <p>The genotoxic properties have been investigated both <i>in vitro</i> (in the Ames test, in a nonstandard study on <i>Saccharomyces cerevisiae</i> and in Chinese hamster ovary cells) and <i>in vivo</i>, in a micronuclei assay on mice, all with negative results. There are no solid indications of a carcinogenic effect of piperazine, neither in animal studies, nor from the investigation on humans. In view of lack of genotoxic action, it appears unlikely that piperazine poses a carcinogenic risk.</p> <p>There seems to be an additional cancer risk due to the formation of N-mononitrosopiperazine (NPZ) from piperazine. It is possible to calculate a hypothetical additional cancer risk posed by NPZ after exposure to piperazine, but the calculation would depend on several assumptions. We conclude that there seems to be an additional cancer risk due to the formation of NPZ from piperazine, and although it is difficult to estimate, it is probably small.</p> <p>The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.</p>
<p>BENZYL ALCOHOL</p>	<p>CYP1A2 is a member of the cytochrome P450 super family, is one of the best characterized. It is responsible for the metabolism of commonly drugs belonging to classes such as antidepressants, antipsychotics, mood stabilizers, beta blockers and sedative/hypnotics. CYP1A2 also metabolises a number of procarcinogens (such as those in cigarettes). Cigarette smoking may lead to three fold increase in 1A2 activity, which explains why smokers require higher doses of beta blockers than non-smokers.</p> <p>Drugs that inhibit CYP1A2 will predictably increase the plasma concentrations of the medications or decrease in clearance of substrates. Drugs such as ciprofloxacin, fluvoxamine, verapamil, cimetidine, caffeine and isoniazid are inhibitors of CYP1A2 enzyme. Vegetables such as grape fruit juice, cumic and turmeric are inhibitors of the CYP1A2 enzyme which may lead to increase plasma concentration of psychotropics.</p> <p>The aryl alkyl alcohol (AAA) fragrance ingredients have diverse chemical structures, with similar metabolic and toxicity profiles. The AAA fragrances demonstrate low acute and subchronic toxicity by skin contact and swallowing. At concentrations likely to be encountered by consumers, AAA fragrance ingredients are non-irritating to the skin. The potential for eye irritation is minimal. With the exception of benzyl alcohol, phenethyl and 2-phenoxyethyl AAA alcohols, testing in humans indicate that AAA fragrance ingredients generally have no or low sensitization potential. Available data indicate that the potential for photosensitization is low.</p> <p>Testing suggests that at current human exposure levels, this group of chemicals does not cause maternal or developmental toxicity. Animal testing shows no cancer-causing evidence, with little or no genetic toxicity. It has been concluded that these materials would not present a safety concern at current levels of use, as fragrance ingredients.</p> <p>This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin. They also lack significant potential to cause genetic toxicity and mutations. The intake of benzyl derivatives as natural components of traditional foods is actually higher than the intake as intentionally added flavouring substances.</p> <p>Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity.</p> <p>For benzoates:</p> <p>Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmed and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol. However, they do not cause cancer, genetic or reproductive toxicity. Developmental toxicity may occur but only at maternal toxic level.</p>
<p>BISPHENOL A</p>	<p>For bisphenol A (BPA)</p> <p>Following oral administration absorption of BPA is rapid and extensive while dermal absorption is limited. Extensive first pass metabolism occurs following absorption from the gastrointestinal tract with glucuronide conjugation being the major metabolic pathway. Bisphenol A is of low acute toxicity (rodent oral LD50 values from 3300-4100 mg/kg, a rabbit oral LD50 value 2230 mg/kg and a rat acute inhalation 6-hour LC50 value >170 mg/m3). Bisphenol A is not a skin irritant, however, it is severely irritating to the eyes. BPA was negative in gene mutation and clastogenicity assays in cultured mammalian cells, as well as in a micronucleus test for clastogenicity <i>in vivo</i>; therefore, BPA is considered not to present a genotoxic concern for human health. BPA results in minimal effects on the liver and kidney (LOAEL from chronic exposure in the diet was 50 mg/kg/day). For reproductive toxicity, data from a three-generation study in the rat, BPA was not a selective reproductive toxicant at doses ranging from 0.001 to 500 mg/kg/day. BPA is not a developmental toxicant in rats or mice.</p> <p>Inconsistent findings are reported in the 'low dose' literature for bisphenol A. The inherent challenge of conducting these types of studies may be exacerbated with bisphenol A because the endpoints of concern are endocrine-mediated and potentially impacted by factors that include phytoestrogen content of the animal feed, extent of bisphenol A exposure from caging or water bottles, and the alleged sensitivity of the animal model to oestrogens.</p> <p>High-dose studies are less susceptible to these types of influences because the toxicologic response should be more robust and less variable. Several large, robust, well designed studies with multiple dose groups using several strains of rats and mice have been conducted and none of these detected any adverse reproductive effects at low to moderate dosage levels of BPA administered via the relevant route of human exposures. Further, none of these studies detected changes in prostate weight, age at puberty (rat), pathology or tumors in any tissue, or reproductive tract malformations.</p> <p>Every chemical that produces low dose cellular and molecular alterations of endocrine function also produces a cascade of effects increasing in severity resulting in clearly adverse alterations at higher doses, albeit the effects can be different from those seen at low doses. With these endocrine disruptors, but not BPA, the low dose effects are often causally linked to the high-dose adverse effects of the chemical. This is true for androgens like testosterone and trenbolone, estrogens like DES, 17beta-oestradiol and ethinyl oestradiol, xenoestrogens like methoxychlor and genistein, and antiandrogens like vinclozolin, for example. Hence, the failure of BPA to produce reproducible adverse effects via a relevant route of exposure, coupled with the lack of robustness of the many of the low dose studies (sample size, dose range, statistical analyses and experimental design, GLP) and the inability to reproduce many of these effects of any adverse effect strains the credibility of some of these study results.</p> <p>The lack of reproducibility of the low dose effects, the absence of toxicity in those low-dose-affected tissues at high-doses, and the uncertain adversity of the reported effects lead to the conclusion that there is 'minimal' concern for reproductive effects.</p> <p>In contrast, the literature on bisphenol A effects on neural and behavioral response is more consistent with respect to the number of 'positive' studies although it should be noted that the high-dose studies that proved to be the most useful for evaluating reproductive effects did not adequately assess neural and behavioral responses. In addition, even though different investigators assessed different neural and behavioral endpoints, an expert Panel concluded that the overall findings suggest that bisphenol A may be associated with neural changes in the brain and behavioral alterations related to sexual dimorphism in rodents. For this reason, the Panel expressed 'some' concern for these effects even though it is not clear the reported effects constitute an adverse toxicological response. In summary:</p> <p>For pregnant women and fetuses, the Expert Panel has different levels of concern for the different developmental endpoints that may be susceptible to bisphenol A disruption, as follows:</p> <ul style="list-style-type: none">▶ For neural and behavioral effects, the Expert Panel has some concern;▶ For prostate effects, the Expert Panel has minimal concern;▶ For the potential effect of accelerated puberty, the Expert Panel has minimal concern; and▶ For birth defects and malformations, the Expert Panel has negligible concern. <p>For infants and children, the Expert Panel has the following levels of concern for biological processes that might be altered by Bisphenol A, as follows:</p> <ul style="list-style-type: none">▶ Some concern for neural and behavioral effects; and▶ Minimal concern for the effect of accelerated puberty. <p>For adults, the Expert Panel has negligible concern for adverse reproductive effects following exposures in the general population to Bisphenol A. For highly exposed subgroups, such as occupationally exposed populations, the level of concern is elevated to minimal.</p> <p>NTP-CERHR Monograph on the Potential Human Reproductive and Developmental Effects of Bisphenol A</p>

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GLYCIDYL NEODECANOATE	<p>No significant acute toxicological data identified in literature search. For glycidyl neodecanoate</p> <p>The material has a low order of acute toxicity by the oral, dermal, and inhalation routes of exposure. It is mildly irritating to the eyes and non-irritating to the skin. Dermal sensitisation has been observed in guinea pigs and has been reported in humans following occupational exposure. In vitro genotoxicity testing indicated weak mutagenic activity in point mutation assays with metabolic activation using Salmonella, but not in E. coli or yeast. Mutagenic activity was not observed in an in vitro mammalian cell assay. A weak ability to produce chromosomal damage was observed in cultured rat liver cells, but no DNA damage was produced in an in vivo rat liver assay. A low order of toxicity was observed in subchronic dietary testing with a No Observed Adverse Effect Level (NOAEL) of 1000 ppm in the diet. At high concentrations of 5000 and 10000 ppm in the diet, kidney effects were observed that were more prominent in males than in females. No effects were noted in reproductive organs of either sex. Further testing to evaluate potential developmental or reproductive effects has not been identified.</p> <p>Acute Toxicity The material has a low order of acute toxicity by the oral, dermal, and inhalation routes of exposure. In rats, the oral LD50 was greater than 10 ml/kg (approximately 10 g/kg) and the dermal LD50 was greater than 4 ml/kg (approximately 4 g/kg). The rat 4-hour inhalation LC50 was greater than 0.24 mg/L (approximately 240 mg/m3), a concentration exceeding the saturated vapor pressure. Due to the low vapor pressure resulting in a low level of maximal attainable vapor concentration, inhalation exposure is expected to pose a negligible hazard.</p> <p>Repeated Dose Toxicity A low order of toxicity was observed in rats following five-week dietary testing. Treatment-related effects were limited to the upper two dietary dose levels of 5,000 and 10,000 ppm (approximately 478 and 888 mg/kg/day body weight, respectively). Dose-related effects at these two dietary levels included: decreased food intake and body weights, minor changes in hematology and clinical chemistry, increased liver and kidney weights and nephrotoxicity to the proximal tubules of the kidneys that was more pronounced in males than in females. The Lowest Observed Adverse Effect Level (LOAEL) was 5,000 ppm in the diet (approximately 478 mg/kg/day body weight) and the No Observed Adverse Effect Level (NOAEL) was 1,000 ppm in the diet (approximately 96 mg/kg/day body weight). * HPV Chemical Challenge Program 2003</p> <p>For 1,2-butylene oxide (ethyloxirane): In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer.</p>
HX801 & GLYCIDYL NEODECANOATE	<p>Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation.</p> <p>Fatty acid glycidyl esters (GEs) are potential carcinogens, due to the fact that they readily hydrolyze into the free form glycidol (2,3-epoxypropanol) in the gastrointestinal tract, which has been found to induce tumours in various rat tissues. Therefore, significant effort has been devoted to inhibit and eliminate the formation of GEs</p> <p>Exposure to glycidol may also cause central nervous system depression, followed by central nervous system stimulation.</p> <p>Although harmful effects on humans and animals have not been demonstrated, the corresponding hydrolysates, 3-MCPD and glycidol, have been identified as rodent genotoxic carcinogens, ultimately resulting in the formation of kidney tumours (3-MCPD) and tumours at other tissue sites (glycidol). Therefore, 3-MCPD and glycidol have been categorised as "possible human carcinogens (group 2B) and "probably carcinogenic to humans (group 2A), respectively, by the International Agency for Research on Cancer (IARC).</p> <p>Diacylglyceride (DAG) based oils produced by one company were banned from the global market due to "high levels" of GEs.</p> <p>Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p>
HX801 & N-AMINOETHYLPIPERAZINE & BENZYL ALCOHOL & BISPHENOL A & GLYCIDYL NEODECANOATE	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p>
HX801 & BENZYL ALCOHOL	<p>Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and conubial contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work.</p> <p>If the perfume contains a sensitizing component, intolerance to perfumes by inhalation may occur. Symptoms may include general unwellness, coughing, phlegm, wheezing, chest tightness, headache, shortness of breath with exertion, acute respiratory illness, hayfever, asthma and other respiratory diseases. Perfumes can induce excess reactivity of the airway without producing allergy or airway obstruction. Breathing through a carbon filter mask had no protective effect.</p> <p>Occupational asthma caused by perfume substances, such as isoamyl acetate, limonene, cinnamaldehyde and benzaldehyde, tend to give persistent symptoms, even though the exposure is below occupational exposure limits. Prevention of contact sensitization to fragrances is an important objective of public health risk management.</p> <p>Hands: Contact sensitization may be the primary cause of hand eczema or a complication of irritant or atopic hand eczema. However hand eczema is a disease involving many factors, and the clinical significance of fragrance contact allergy in severe, chronic hand eczema may not be clear.</p> <p>Underarm: Skin inflammation of the armpits may be caused by perfume in deodorants and, if the reaction is severe, it may spread down the arms and to other areas of the body. In individuals who consulted a skin specialist, a history of such first-time symptoms was significantly related to the later diagnosis of perfume allergy.</p> <p>Face: An important manifestation of fragrance allergy from the use of cosmetic products is eczema of the face. In men, after-shave products can cause eczema around the beard area and the adjacent part of the neck. Men using wet shaving as opposed to dry have been shown to have an increased risk of allergic to fragrances.</p> <p>Irritant reactions: Some individual fragrance ingredients, such as citral, are known to be irritant. Fragrances may cause a dose-related contact urticaria (hives) which is not allergic; cinnamal, cinnamic alcohol and Myroxylon pereirae are known to cause hives, but others, including menthol, vanillin and benzaldehyde have also been reported.</p> <p>Pigmentary anomalies: Type IV allergy is responsible for "pigmented cosmetic dermatitis", referring to increased pigmentation on the face and neck. Testing showed a number of fragrance ingredients were associated, including jasmine absolute, ylang-ylang oil, cananga oil, benzyl salicylate, hydroxycitronellal, sandalwood oil, geraniol and geranium oil.</p> <p>Light reactions: Musk ambrette produced a number of allergic reactions mediated by light and was later banned from use in Europe.</p> <p>Furocoumarins (psoralens) in some plant-derived fragrances have caused phototoxic reactions, with redness. There are now limits for the amount of furocoumarins in fragrances. Phototoxic reactions still occur, but are rare.</p> <p>General/respiratory: Fragrances are volatile, and therefore, in addition to skin exposure, a perfume also exposes the eyes and the nose / airway. It is estimated that 2-4% of the adult population is affected by respiratory or eye symptoms by such an exposure. It is known that exposure to fragrances may exacerbate pre-existing asthma. Asthma-like symptoms can be provoked by sensory mechanisms. A significant association was found between respiratory complaints related to fragrances and contact allergy to fragrance ingredients and hand eczema.</p> <p>Fragrance allergens act as haptens, low molecular weight chemicals that cause an immune response only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but require previous activation. A prohaptens is a chemical that itself causes little or no sensitization, but is transformed into a hapten in the skin (bioactivation), usually via enzyme catalysis. It is not always possible to know whether a particular allergen that is not directly reactive acts as a prohaptens or a prohaptens, or both.</p> <p>Prohaptens: Compounds that are bioactivated in the skin and thereby form haptens are referred to prohaptens. The possibility of a prohaptens being activated cannot be avoided by outside measures. Activation processes increase the risk for cross-reactivity between fragrance substances. Various enzymes play roles in both activating and deactivating prohaptens. Skin-sensitizing prohaptens can be recognized and grouped into chemical classes based on knowledge of xenobiotic bioactivation reactions, clinical observations and/or studies of sensitization.</p>

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	<p>QSAR prediction: Prediction of sensitization activity of these substances is complex, especially for those substances that can act both as pre- and prohaptens.</p> <p>Inhibition of NF-κB in vivo can be detrimental. NF-κB controls multiple functions in homeostasis including a functional immune response, cell cycle, and cell death. Genetic studies in mice and analysis of naturally occurring mutations in humans point to specific developmental and immune consequences due to altering NF-κB activity.</p> <p>The same functions that make NF-κB attractive for developing inhibitors for treating disease also play a role in homeostasis, and disruption of the NF-κB pathway during development or in adults leads to unfavorable and potentially unhealthy consequences.</p> <p>NF-κB plays a role in multiple homeostatic cellular processes including response to stimuli, cell proliferation, and death, regulating communication between cells, but is also tightly linked with other signaling pathways within the cell, such as p38 and JNK. In addition to mediating proinflammatory responses, NF-κB may regulate apoptotic and cell cycle changes induced by cellular stress, DNA damage or oncogenes by communication with the tumor suppressor p53. Disruption of normal cellular responses by inhibiting NF-κB can have adverse consequences such as immune suppression and tissue damage.</p> <p>Understanding the consequences of lack of NF-κB activity in adult humans comes from observation of naturally occurring genetic deficiencies in this pathway. Mutations have been discovered in humans in signaling molecules upstream of NF-κB resulting in defects in development or immunity. Genetic defects have also been discovered in genes that immediately affect NF-κB activation including IKK gamma (NEMO), a subunit of the IKK complex, and IκBα. The IKK gamma mutations result in a defective IKK complex and the IκBα mutation results in an IκBα protein that cannot be phosphorylated and degraded. Both genetic defects result in suppressed NF-κB activation and ectodermal dysplasia with immunodeficiency. In general patients with these genetic defects have multiple immunological defects including impaired innate immunity, impaired antibody production, and ultimately severe bacterial infections. Understanding the immune defects and susceptibilities in patients with genetic defects in the NF-κB pathway will help prepare for potential adverse effects of pharmacologic NF-κB inhibitors.</p> <p>The requirement for NF-κB in the development and maintenance of the immune system is well documented. NF-κB is required for survival during fetal development and for normal lymphocyte generation in adult mice. Removal of the p65 (RelA) subunit of NF-κB or the IκBβ gene results in death during fetal development primarily due to massive liver apoptosis.</p> <p>Fetal liver stem cells from p65 or IκBβ deficient mice have been transplanted into irradiated hosts revealing a specific requirement of NF-κB for T-cells, B-cells, and common lymphoid progenitor development but not for myeloid cells or stem cells. The failure to produce lymphocytes is mediated through hypersensitivity to TNF due to lack of NF-κB activity. Lymphocyte depletion with chemical or genetic inhibition of NF-κB have implications for therapeutic potential use in humans. The double-sided nature of NF-κB inhibition is clear in this instance where chemical inhibition in vivo mimics genetic experiments inducing rapid TNF-dependent apoptosis. Rapid induction of apoptosis may be an advantage for treating some forms of cancer, but at the same time cause depletion of some lymphocyte populations.</p> <p>In addition to controlling lymphocyte development, NF-κB plays a major role in both adaptive and innate immunity. Various signaling pathways responding to receptor recognition of immune challenge converge on NF-κB which then regulates genes that control the immune response. Both T-cell receptor and B-cell receptors activate NF-κB through phosphorylation of CARMA1 by PKC theta and PKC beta respectively, resulting in recruitment and activation of IKK and ultimately expression of genes that control cellular activation, proliferation, and survival. In addition, NF-κB plays a role in T-cell response to costimulatory signals. Cells respond to pathogenic microorganisms in part through recognition by Toll-like receptors (TLRs). TLR-family members recognize different molecular structures present in microbes and respond by activating signaling pathways including NF-κB leading to expression of anti-microbial effector molecules, as well as molecules that help in development of the adaptive immune response. Inhibition of NF-κB during TLR stimulation can lead to macrophage apoptosis, a mechanism used by some pathogens to help evade immune response. NF-κB is clearly required for normal mature B-cell and T-cell maintenance and function, including regulatory, memory, and natural killer-like T cells. Inhibition of NF-κB activation in lymphocytes results in defects in growth, survival, and cytokine production and blocks multiple steps in germinal center formation. Given the diverse roles NF-κB plays in immune response to pathogens it is not surprising to find mice genetically deficient in components of the NF-κB pathway are susceptible to parasitic and bacterial infection.</p> <p>The role of NF-κB in inhibition of apoptosis is one of the factors that make it a potential target for cancer therapy. NF-κB deficient mice die during embryogenesis in part due to TNF-mediated liver damage. Adult mice with impaired NF-κB targeted to the liver have normal liver function, but have severe liver damage after challenge with concanavalin A, a pan-T cell activator. Liver damage occurs due to sustained activation of JNK due to accumulation of reactive oxygen species (ROS) in the absence of normal NF-κB activation.</p>
<p>HX801 & BISPHENOL A</p>	<p>The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics.</p> <p>Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.</p> <p>In vitro cell models were used to evaluate the ability of 22 bisphenols (BPs) to induce or inhibit estrogenic and androgenic activity. BPA, Bisphenol AF (BPAF), bisphenol Z (BPZ), bisphenol C (BPC), tetramethyl bisphenol A (TMBPA), bisphenol S (BPS), bisphenol E (BPE), 4,4-bisphenol F (4,4-BPF), bisphenol AP (BPAP), bisphenol B (BPB), tetrachlorobisphenol A (TCBPA), and benzylparaben (PHBB) induced estrogen receptor (ER)α and/or ERβ-mediated activity. With the exception of BPS, TCBPA, and PHBB, these same BPs were also androgen receptor (AR) antagonists. Only 3 BPs were found to be ER antagonists. Bisphenol P (BPP) selectively inhibited ERβ-mediated activity and 4-(4-phenylmethoxyphenyl)sulfonylphenol (BPS-MPE) and 2,4-bisphenol S (2,4-BPS) selectively inhibited ERα-mediated activity. None of the BPs induced AR-mediated activity.</p>
<p>HX801 & N-AMINOETHYLPIPERAZINE</p>	<p>Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.</p>
<p>N-AMINOETHYLPIPERAZINE & BISPHENOL A & GLYCIDYL NEODECANOATE</p>	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p>
<p>BENZYL ALCOHOL & BISPHENOL A</p>	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p>
<p>Acute Toxicity</p>	<p>✗ Carcinogenicity ✓</p>
<p>Skin Irritation/Corrosion</p>	<p>✓ Reproductivity ✓</p>
<p>Serious Eye Damage/Irritation</p>	<p>✓ STOT - Single Exposure ✓</p>
<p>Respiratory or Skin sensitisation</p>	<p>✓ STOT - Repeated Exposure ✓</p>
<p>Mutagenicity</p>	<p>✓ Aspiration Hazard ✗</p>

Legend: ✗ – Data either not available or does not fill the criteria for classification

Continued...

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✔ – Data available to make classification

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

Many chemicals may mimic or interfere with the body's hormones, known as the endocrine system. Endocrine disruptors are chemicals that can interfere with endocrine (or hormonal) systems.

Endocrine disruptors interfere with the synthesis, secretion, transport, binding, action, or elimination of natural hormones in the body. Any system in the body controlled by hormones can be derailed by hormone disruptors. Specifically, endocrine disruptors may be associated with the development of learning disabilities, deformations of the body various cancers and sexual development problems.

Endocrine disrupting chemicals cause adverse effects in animals. But limited scientific information exists on potential health problems in humans. Because people are typically exposed to multiple endocrine disruptors at the same time, assessing public health effects is difficult.

11.2.2. Other information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

HX801	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

N-aminoethylpiperazine	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	495mg/l	1
	EC50	48h	Crustacea	32mg/l	1
	NOEC(ECx)	48h	Crustacea	18mg/l	1
	LC50	96h	Fish	>100mg/l	2

benzyl alcohol	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	500mg/l	2
	EC50	48h	Crustacea	230mg/l	2
	NOEC(ECx)	336h	Fish	5.1mg/l	2
	EC50	96h	Algae or other aquatic plants	76.828mg/l	2
LC50	96h	Fish	10mg/l	2	

bisphenol A	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	5.1-13.3	7
	EC50	72h	Algae or other aquatic plants	1.25-1.89mg/l	4
	EC50	48h	Crustacea	10.2mg/l	1
	EC50	96h	Algae or other aquatic plants	1mg/l	1
	LC50	96h	Fish	3-5mg/l	2
	NOEC(ECx)	96h	Crustacea	0.51mg/l	1
ERC50	72h	Algae or other aquatic plants	2.7-3.1mg/l	1	

glycidyl neodecanoate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	~1.2mg/l	2
	EC50	48h	Crustacea	4.8mg/l	1
	NOEC(ECx)	96h	Algae or other aquatic plants	1mg/l	1
	EC50	96h	Algae or other aquatic plants	3.5mg/l	1
LC50	96h	Fish	~5mg/l	2	

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. US EPA, Ecotox database - Aquatic Toxicity Data 4. ECETOC Aquatic Hazard Assessment Data 5. NITE (Japan) - Bioconcentration Data 6. METI (Japan) - Bioconcentration Data 7. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Toxic to soil organisms.

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont Sinorhizobium meliloti.

Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant. According to Environment Canada, 'initial assessment shows that at low levels, bisphenol A can harm fish and organisms over time. Studies also indicate that it can currently be found in municipal wastewater.' However, a study conducted in the United States found that 91-98% of bisphenol A may be removed from water during treatment at municipal water treatment plants.

Ecotoxicity:

Fish LC50 (96 h): 4.6 mg/l (freshwater fish); 11 mg/l (saltwater fish); NOEC 0.016 mg/l (freshwater fish- 144 d); 0.064 mg/l (saltwater fish 164 d)

Fresh water invertebrates EC50 (48 h): 10.2 mg/l; NOEC 0.025 mg/l - 328 d)

Marine water invertebrate EC50 (96 h): 1.1 mg/l; NOEC 0.17 mg/l (28 d)

Freshwater algae (96 h): 2.73 mg/l

Marine water algae (96 h): 1.1 mg/l

Fresh water plant EC50 (7 d): 20 mg/l; NOEC 7.8 mg/l

In general, studies have shown that bisphenol A can affect growth, reproduction and development in aquatic organisms.

Among freshwater organisms, fish appear to be the most sensitive species. Evidence of endocrine-related effects in fish, aquatic invertebrates, amphibians and reptiles has been reported at environmentally relevant exposure levels lower than those required for acute toxicity. There is a widespread variation in reported values for endocrine-related effects, but many fall in the range of 1 ug/L to 1 mg/L.

A 2009 review of the biological impacts of plasticisers on wildlife published by the Royal Society with a focus on annelids (both aquatic and terrestrial), molluscs, crustaceans, insects, fish and amphibians concluded that bisphenol A has been shown to affect reproduction in all studied animal groups, to impair development in crustaceans and amphibians and to induce genetic aberrations.

A large 2010 study of two rivers in Canada found that areas contaminated with hormone-like chemicals including bisphenol A showed females made up 85 per cent of the population of a certain fish, while females made up only 55 per cent in uncontaminated areas.

Although abundant data are available on the toxicity of bisphenol-A (2,2-bis(4-hydroxydiphenyl)propane;(BPA) A variety of BPs were examined for their acute toxicity against *Daphnia magna*, mutagenicity, and oestrogenic activity using the Daphtoxkit (Creasel Ltd.), the umu test system, and the yeast two-hybrid system, respectively, in comparison with BPA. BPA was moderately toxic to *D. magna* (48-h EC50 was 10 mg/l) according to the current U.S. EPA acute toxicity evaluation standard, and it was weakly oestrogenic with 5 orders of magnitude lower activity than that of the natural estrogen 17 beta-oestradiol in the yeast screen, while no mutagenicity was observed. All seven BPs tested here showed moderate to slight acute toxicity, no mutagenicity, and weak oestrogenic activity as well as BPA. Some of the BPs showed considerably higher oestrogenic activity than BPA, and others exhibited much lower activity. Bisphenol S (bis(4-hydroxydiphenyl)sulfone) and bis(4-hydroxyphenyl)sulfide) showed oestrogenic activity.

Biodegradation is a major mechanism for eliminating various environmental pollutants. Studies on the biodegradation of bisphenols have mainly focused on bisphenol A. A number of BPA-degrading bacteria have been isolated from enrichments of sludge from wastewater treatment plants. The first step in the biodegradation of BPA is the hydroxylation of the carbon atom of a methyl group or the quaternary carbon in the BPA molecule. Judging from these features of the biodegradation mechanisms, it is possible that the same mechanism used for BPA is used to biodegrade all bisphenols that have at least one methyl or methylene group bonded at the carbon atom between the two phenol groups. However, bisphenol F (bis(4-hydroxyphenyl)methane; BPF), which has no substituent at the bridging carbon, is unlikely to be metabolised by such a mechanism. Nevertheless BPF is readily degraded by river water microorganisms under aerobic conditions. From this evidence, it was clear that a specific mechanism for biodegradation of BPF does exist in the natural ecosystem.

Algae can enhance the photodegradation of bisphenols. The photodegradation rate of BPF increased with increasing algae concentration. Humic acid and Fe³⁺ ions also enhanced the photodegradation of BPF. The effect of pH value on the BPF photodegradation was also important.

Bentonite and kaolin have low toxicity to aquatic species, a large number of which have been tested

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L./kg.

Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.

Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected. Ethyloxirane is not expected to be persistent in soil.

Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere. Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).

Ecotoxicity - The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.

For ethyleneamines:

Adsorption of the ethyleneamines correlates closely with both the cation exchange capacity (CEC) and organic content of the soil. Soils with increased CEC and organic content exhibited higher affinities for these amines. This dependence of adsorption on CEC and organic content is most likely due to the strong electrostatic interaction between the positively charged amine and the negatively charged soil surface.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
N-aminoethylpiperazine	HIGH	HIGH
benzyl alcohol	LOW	LOW
bisphenol A	HIGH (Half-life = 360 days)	LOW (Half-life = 0.31 days)
glycidyl neodecanoate	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
N-aminoethylpiperazine	LOW (LogKOW = -1.57)
benzyl alcohol	LOW (LogKOW = 1.1)
bisphenol A	LOW (BCF = 100)
glycidyl neodecanoate	LOW (LogKOW = 3.7305)

12.4. Mobility in soil

Ingredient	Mobility
N-aminoethylpiperazine	LOW (Log KOC = 171.7)
benzyl alcohol	LOW (Log KOC = 15.66)
bisphenol A	LOW (Log KOC = 75190)
glycidyl neodecanoate	LOW (Log KOC = 105.5)

12.5. Results of PBT and vPvB assessment

	P	B	T	PBT criteria fulfilled?	vP	vB	vPvB criteria fulfilled?
HX801	No data available	No data available	No data available	No	No data available	No data available	No
Filler	No data available	No data available	No data available	No	No data available	No data available	No
Pigment	No data available	No data available	No data available	No	No data available	No data available	No

HX801

	P	B	T	PBT criteria fulfilled?	vP	vB	vPvB criteria fulfilled?
N-aminoethylpiperazine	✓	✗	✓	No	✗	✗	No
benzyl alcohol	✓	✓	✗	No	✗	✗	No
bisphenol A	✓	✗	✓	No	✓	✗	No
Pigment	✗	✓	✗	No	✗	✗	No
glycidyl neodecanoate	✓	✗	✗	No	✓	✗	No

12.6. Endocrine disrupting properties

The evidence linking adverse effects to endocrine disruptors is more compelling in the environment than it is in humans. Endocrine disruptors profoundly alter reproductive physiology of ecosystems and ultimately impact entire populations. Some endocrine-disrupting chemicals are slow to break-down in the environment. That characteristic makes them potentially hazardous over long periods of time. Some well established adverse effects of endocrine disruptors in various wildlife species include; eggshell-thinning, displayed of characteristics of the opposite sex and impaired reproductive development. Other adverse changes in wildlife species that have been suggested, but not proven include; reproductive abnormalities, immune dysfunction and skeletal deformities.

12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.



SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. <p>Removal of bisphenol A (BPA) from aqueous solutions was accomplished by adsorption of enzymatically generated quinone derivatives on chitosan beads. The use of chitosan in the form of beads was found to be more effective because heterogeneous removal of BPA with chitosan beads was much faster than homogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm³/cm³. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used.</p> <p>M. Suzuki, and E Musashi J Appl Polym Sci, 118(2):721 - 732; October 2010</p> <ul style="list-style-type: none"> ▶ Recycle wherever possible or consult manufacturer for recycling options. ▶ Consult State Land Waste Authority for disposal. ▶ Bury or incinerate residue at an approved site. ▶ Recycle containers if possible, or dispose of in an authorised landfill.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Labels Required

	
Marine Pollutant	
HAZCHEM	2Z

Land transport (ADR-RID)

14.1. UN number or ID number	3077
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine
14.3. Transport hazard class(es)	Class 9

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	Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Hazard identification (Kemler)	90
	Classification code	M7
	Hazard Label	9
	Special provisions	274 335 375 601
	Limited quantity	5 kg
	Transport Category	3
	Tunnel Restriction Code	Not Applicable

Air transport (ICAO-IATA / DGR)

14.1. UN number	3077	
14.2. UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	
14.3. Transport hazard class(es)	ICAO/IATA Class	9
	ICAO / IATA Subsidiary Hazard	Not Applicable
	ERG Code	9L
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Special provisions	A97 A158 A179 A197 A215
	Cargo Only Packing Instructions	956
	Cargo Only Maximum Qty / Pack	400 kg
	Passenger and Cargo Packing Instructions	956
	Passenger and Cargo Maximum Qty / Pack	400 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y956
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3077	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	
14.3. Transport hazard class(es)	IMDG Class	9
	IMDG Subsidiary Hazard	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-A, S-F
	Special provisions	274 335 375 966 967 969
	Limited Quantities	5 kg

Inland waterways transport (ADN)

14.1. UN number	3077	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. Reaction products of fatty acids, C18-unsaturated, dimers and trimers with 3,3'-[oxybis(ethane-2,1-diyloxy)]dipropan-1-amine	
14.3. Transport hazard class(es)	9	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Environmentally hazardous	
14.6. Special precautions for user	Classification code	M7
	Special provisions	274; 335; 375; 601
	Limited quantity	5 kg
	Equipment required	PP, A***
	Fire cones number	0

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
Filler	Not Applicable
Pigment	Not Applicable
N-aminoethylpiperazine	Not Applicable
benzyl alcohol	Not Applicable
bisphenol A	Not Applicable
Pigment	Not Applicable
glycidyl neodecanoate	Not Applicable

14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
Filler	Not Applicable
Pigment	Not Applicable
N-aminoethylpiperazine	Not Applicable
benzyl alcohol	Not Applicable
bisphenol A	Not Applicable
Pigment	Not Applicable
glycidyl neodecanoate	Not Applicable

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

N-aminoethylpiperazine is found on the following regulatory lists

Great Britain GB mandatory classification and labelling list (GB MCL List)

benzyl alcohol is found on the following regulatory lists

Great Britain GB Biocidal Active Substances

Great Britain GB mandatory classification and labelling (GB MCL) technical reports

Great Britain GB mandatory classification and labelling list (GB MCL List)

bisphenol A is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

Great Britain GB mandatory classification and labelling (GB MCL) technical reports

Great Britain GB mandatory classification and labelling list (GB MCL List)

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

UK REACH Candidate List of substances of very high concern (SVHC) for Authorisation

UK Workplace Exposure Limits (WELs).

glycidyl neodecanoate is found on the following regulatory lists

Great Britain GB mandatory classification and labelling (GB MCL) technical reports

Great Britain GB mandatory classification and labelling list (GB MCL List)

Additional Regulatory Information

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

Seveso Category	E2

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (Filler; N-aminoethylpiperazine; benzyl alcohol; bisphenol A; Pigment; glycidyl neodecanoate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (Filler)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	All chemical substances in this product have been designated as TSCA Inventory 'Active'
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes

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National Inventory	Status
Russia - FBEPH	Yes
UAE - Control List (Banned/Restricted Substances)	No (Filler; Pigment; N-aminoethylpiperazine; benzyl alcohol; bisphenol A; Pigment; glycidyl neodecanoate)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	11/03/2026
Initial Date	10/09/2024

Full text Risk and Hazard codes

EUH380	May cause endocrine disruption in humans
EUH430	May cause endocrine disruption in the environment.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H351	Suspected of causing cancer.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

SDS Version Summary

Version	Date of Update	Sections Updated
2.9.201.127	26/02/2026	Regulation Change
2.9.201.130	11/03/2026	Hazards identification - Classification, Firefighting measures - Fire Fighter (fire/explosion hazard), Composition / information on ingredients - Ingredients
2.9.201.131	11/03/2026	Template Change

Other information

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

- EN 166 Personal eye-protection
- EN 340 Protective clothing
- EN 374 Protective gloves against chemicals and micro-organisms
- EN 13832 Footwear protecting against chemicals
- EN 133 Respiratory protective devices

Definitions and abbreviations

- ▶ PC - TWA: Permissible Concentration-Time Weighted Average
- ▶ PC - STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ▶ ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ▶ TEEL: Temporary Emergency Exposure Limit,
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ▶ ES: Exposure Standard
- ▶ OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- ▶ LOAEL: Lowest Observed Adverse Effect Level
- ▶ TLV: Threshold Limit Value
- ▶ LOD: Limit Of Detection
- ▶ OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- ▶ BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ MARPOL: International Convention for the Prevention of Pollution from Ships
- ▶ IMSBC: International Maritime Solid Bulk Cargoes Code
- ▶ IGC: International Gas Carrier Code
- ▶ IBC: International Bulk Chemical Code

- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- ▶ NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European Inventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- ▶ NLP: No-Longer Polymers
- ▶ ENCS: Existing and New Chemical Substances Inventory
- ▶ KECI: Korea Existing Chemicals Inventory

Continued...

- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ▶ TSCA: Toxic Substances Control Act
- ▶ TCSI: Taiwan Chemical Substance Inventory
- ▶ INSQ: Inventario Nacional de Sustancias Químicas
- ▶ NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Skin Corrosion/Irritation Category 1B, H314	Calculation method
Sensitisation (Skin) Category 1, H317	Calculation method
Serious Eye Damage/Eye Irritation Category 1, H318	Calculation method
Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H335	Calculation method
Germ Cell Mutagenicity Category 2, H341	Calculation method
Carcinogenicity Category 1A, H350i	Calculation method
Reproductive Toxicity Category 1B, H360F	Calculation method
Specific Target Organ Toxicity - Repeated Exposure Category 2, H373	Calculation method
Hazardous to the Aquatic Environment Long-Term Hazard Category 2, H411	Calculation method
, EUH019	Calculation method
, EUH205	Calculation method

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